

Date: Thursday, 25/10/2007 12:41:00 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : G10610-2
Job Number : 35391	
Estimate Number : 10804	
P.O. Number :	Part Number : D36431
This Issue : 25/10/2007 S.O. No. :	Drawing Number : RE-IDENTIFY
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 35390	Material :
Written By :	Due Date : 01/11/2007 Qty: 12 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:
 G10610-2 M105654

CY07111102 (12)

2.0	G106102	Stiffener
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Doubler

CY07111102 (12)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 DRILL 2 NUTPLATE HOLES & COUNTERSINK
 PER DRWG D3643 REV.A

TRIM TO DIMENSION PER DRWG
 D3643 REV.A

Saw 70 parts
 less time to remove
 on waterjet

W
 25/10/07

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RE-IDENTIFY AS D3643-1
 USING NEW B/N

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Drawing Name: G10610-2

Job Number: 35391

Part Number: D36431

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

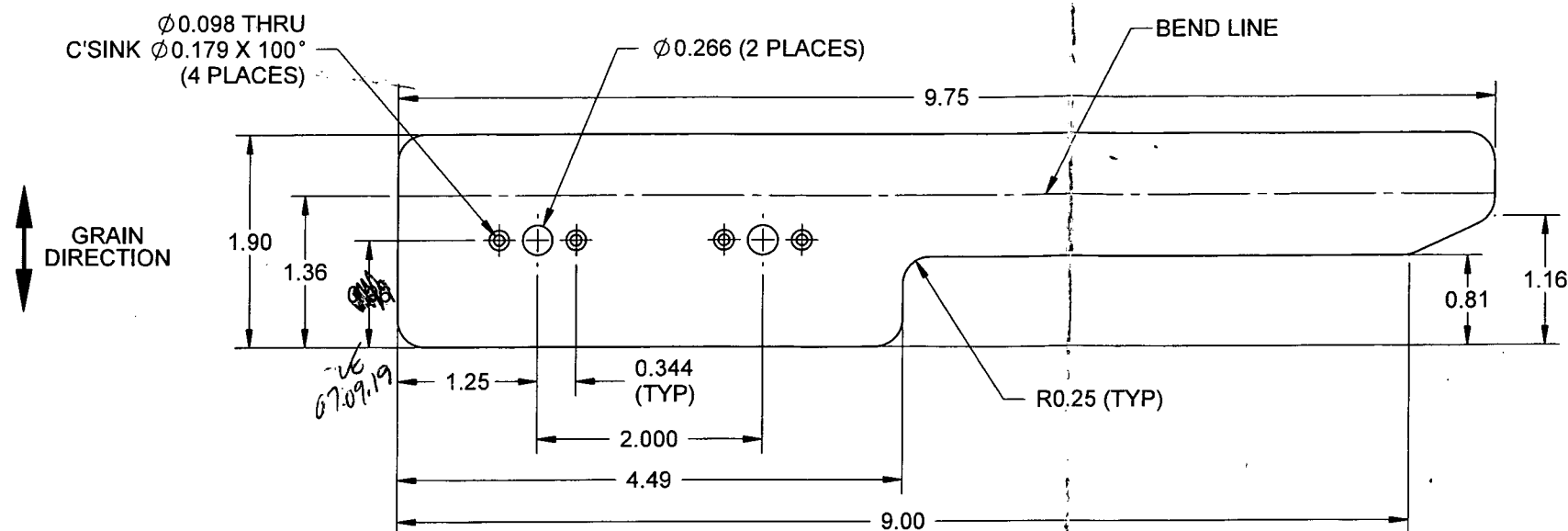
Job Completion



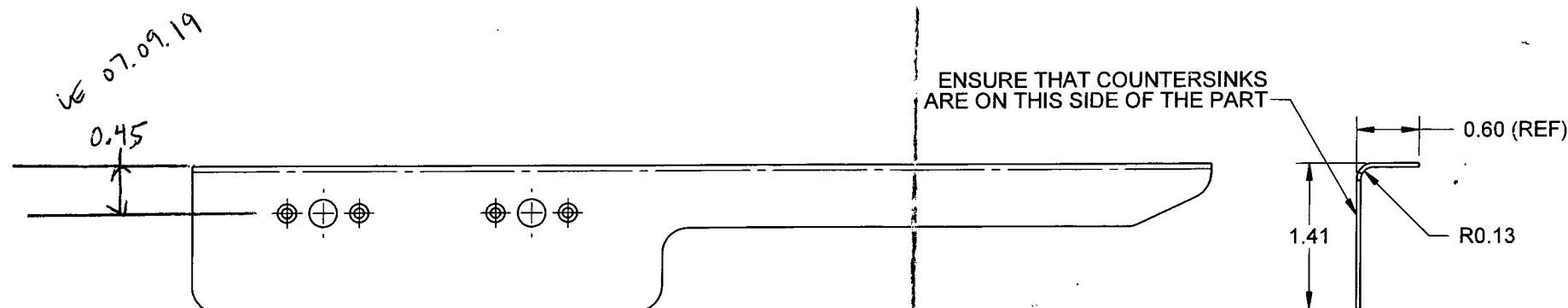
2008/2/21



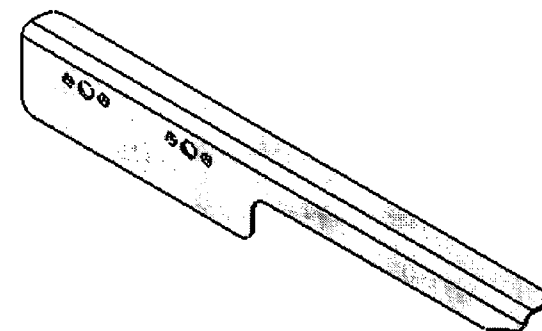
W



**D3643-1F FLAT PATTERN
(D3643-2F OPPOSITE)**



**D3643-1 STIFFENER (REPLACES GENEVA P/N G10610-2)
D3643-2 OPPOSITE (REPLACES GENEVA P/N G10610-1)**



FOR GENEVA PART
REWORKING. VE 07.09.24
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. _____

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.040 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.040)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3643-1/-2" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.06 lbs

A	NEW ISSUE; REPLACES G10610	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DTI	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE		
CHECKED	BE	DRAWING NO.	REV. A
MFG. APPR.	BE	D3643	SHEET 1 OF 1
APPROVED	BE	TITLE	SCALE
DE APPR.	BE	STIFFENER	2:3
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	